



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2126-0780
Job Sheet 169136



Part No: D2126-0780

Job Qty: 3 ea

Part Name: Locking Seal-78.0"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/1/17

Job Tracking No:

Due Date: 12/5/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Hawker Pacific Pty Ltd (CHAWK02)

Locked Bag 2067 Wetherill Park, NSW, 1851 Australia ph:011 61 2 9708 8551

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/4/17	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	3 pcs		12/5/17	0.00	0.35	Small Fab-1		
110	QC	3 pcs		12/5/17	0.00	0.00	QC5		
120	Packaging	3 pcs		12/5/17	0.00	0.00	Packaging3-1	5/422A	
130	QC21-FG	3 Ea		12/5/17	0.00	0.00	QC21		

Part Op 100 - Cut at 78.00" as per dwg 2126

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2126	20	24	0	0

Part Specifications

Specifications could not be found.

Plex 12/1/17 4:33 PM dart.poulin.mario

D2126 — F.144146

Environment		No Re-verification	
Design		Operator	
Doc/Data		Offset/Setup	
Equip/Tooling		Supplier	
Handling/Pre		Training	
Material		Use for Testing	
Internal Transport		Poor Information	
Tribal Knowledge		Rushing	
LOA		Product Improvement	
Substation		Process Improvement	
Past Expiry Date		Manufacturing Process	
Misidentified		Past Due	

Pressure	
Bending	
Centre N	
Cracks	
Crimp/Ki	
Cuffs	
Crushing	
Heat Treat	
Wave/Twist in Tube	
Marks/Chatter	
Countersink	
Cut Too Short	
Instructions Incomplete/Unclear	
Drill Holes	

OTHER :	
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Dart Aerospace Ltd.

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DART
AEROSPACE
S018344



Locking Seal - 78.0"

PART NO: D2126-0780
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/07/17
Job No: 169136

Completed By _____
hand / Supervisor Approval Verification _____
/ QA Coordinator Approval _____

Work Order:		Date :	
Part No.		Step #:	
NCR No.		QTY Effective :	
DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Rework	Skid-tube	Water Jet	Engineering
Use-as-is	Machining	Small Fab	Quality
Suspected Unapproved	Thermoforming	Finishing	Other
	Large Fab	Composite	
		Rec/Store/Packaging	
		Supplier	

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____
DQA: _____ Date: _____

Work Order update only ☐